

passingstabellen

Basistoleranties volgens ISO 286 Deel 1

| | | | | | | | | | | |
|---------------|--|------|------|------|------|------|------|------|------|--|
| nominale maat | | | | | | | | | | |
| boven : | | 3 | 6 | 10 | 18 | 30 | 50 | 80 | 120 | |
| tot en met : | 3 | 6 | 10 | 18 | 30 | 50 | 80 | 120 | 180 | |
| passing | tolerantievelden in 0,001 mm (μ) | | | | | | | | | |
| IT13 | 140 | 180 | 220 | 270 | 330 | 390 | 460 | 540 | 630 | |
| IT14 | 250 | 300 | 360 | 430 | 520 | 620 | 740 | 870 | 1000 | |
| IT15 | 400 | 480 | 580 | 700 | 840 | 1000 | 1200 | 1400 | 1600 | |
| IT16 | 600 | 750 | 750 | 1100 | 1300 | 1600 | 1900 | 2200 | 2500 | |
| IT17 | 1000 | 1200 | 1500 | 1800 | 2100 | 2500 | 3000 | 3500 | 4000 | |

Uitwendige maten volgens ISO 286 Deel 2

| | | | | | | | | | | |
|---------------|--|-------|-------|-------|-------|-------|-------|-------|-------|--|
| nominale maat | | | | | | | | | | |
| boven : | | 3 | 6 | 10 | 18 | 30 | 50 | 80 | 120 | |
| tot en met : | 3 | 6 | 10 | 18 | 30 | 50 | 80 | 120 | 180 | |
| passing | tolerantievelden in 0,001 mm (μ) | | | | | | | | | |
| d12 | -20 | -30 | -40 | -50 | -65 | -80 | -100 | -120 | -145 | |
| | -120 | -150 | -190 | -230 | -275 | -330 | -400 | -470 | -545 | |
| f9 | -6 | -10 | -13 | -16 | -20 | -25 | -30 | -36 | -43 | |
| | -31 | -40 | -49 | -59 | -72 | -87 | -104 | -123 | -143 | |
| g6 | -2 | -4 | -5 | -6 | -7 | -9 | -10 | -12 | -14 | |
| | -8 | -12 | -14 | -17 | -20 | -25 | -29 | -34 | -39 | |
| h3 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | -2 | -2.5 | -2.5 | -3 | -4 | -4 | -5 | -6 | -8 | |
| h6 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | -6 | -8 | -9 | -11 | -13 | -16 | -19 | -22 | -25 | |
| h8 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | -14 | -18 | -22 | -27 | -33 | -39 | -46 | -54 | -63 | |
| h11 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | -60 | -75 | -90 | -110 | -130 | -160 | -190 | -220 | -250 | |
| h13 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | -140 | -180 | -220 | -270 | -330 | -390 | -460 | -540 | -630 | |
| h14 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | -250 | -300 | -360 | -430 | -520 | -620 | -740 | -870 | -1000 | |
| h15 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | -400 | -400 | -580 | -700 | -840 | -1000 | -1200 | -1400 | -1600 | |
| h16 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | +1250 | |
| | -600 | -750 | -900 | -1100 | -1300 | -1600 | -1900 | -2200 | -1250 | |
| h17 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | -1000 | -1200 | -1500 | -1800 | -2100 | -2500 | -3000 | -3500 | -4000 | |
| j6 | +4 | +6 | +7 | +8 | +9 | +11 | +12 | +13 | +14 | |
| | -2 | -2 | -2 | -3 | -4 | -5 | -7 | -9 | -11 | |
| js14 | +125 | +150 | +180 | +215 | +260 | +310 | +370 | +435 | +500 | |
| | -125 | -150 | -180 | -215 | -260 | -310 | -370 | -435 | -500 | |
| js15 | +200 | +240 | +290 | +350 | +420 | +500 | +600 | +700 | +800 | |
| | -200 | -240 | -290 | -350 | -420 | -500 | -600 | -700 | -800 | |
| js16 | +300 | +375 | +450 | +550 | +650 | +800 | +950 | +1100 | +1250 | |
| | -300 | -375 | -300 | -550 | -650 | -800 | -950 | -1100 | -1250 | |
| js17 | +500 | +600 | +750 | +900 | +1050 | +1250 | +1500 | +1750 | +2000 | |
| | -500 | -600 | -750 | -900 | -1050 | -1250 | -1500 | -1750 | -2000 | |
| k6 | +6 | +9 | +10 | +12 | +15 | +18 | +21 | +25 | +28 | |
| | 0 | +1 | +1 | +1 | +2 | +2 | +2 | +3 | +3 | |
| m5 | +6 | +9 | +12 | +15 | +17 | +20 | +24 | +28 | +33 | |
| | +2 | +4 | +6 | +7 | +8 | +9 | +11 | +13 | +15 | |
| m6 | +8 | +12 | +15 | +18 | +21 | +25 | +30 | +35 | +40 | |
| | +2 | +4 | +6 | +7 | +8 | +9 | +11 | +13 | +15 | |
| n6 | +10 | +16 | +19 | +23 | +28 | +33 | +39 | +45 | +52 | |
| | +4 | +8 | +10 | +12 | +15 | +17 | +20 | +23 | +27 | |

*Eventuele fouten en/of wijzigingen in deze gegevens zijn voorbehouden.

*Albema-Robema B.V. sluit aansprakelijkheid op basis van de vermelde gegevens nadrukkelijk uit.

Inwendige maten volgens ISO 286 Deel 2

| nominale maat | | tolerantievelden in 0,001 mm (μ) | | | | | | | | | |
|---------------|---|------------------------------------|------|------|------|------|-------|-------|-------|-------|--|
| boven | : | 3 | 6 | 10 | 18 | 30 | 50 | 80 | 120 | | |
| tot en met | : | 3 | 6 | 10 | 18 | 30 | 50 | 80 | 120 | 180 | |
| passing | | | | | | | | | | | |
| C13 | | +200 | +240 | | | | | | | | |
| | | +60 | +60 | | | | | | | | |
| C14 | | +310 | +370 | | | | | | | | |
| | | +60 | +70 | | | | | | | | |
| D9 | | +45 | +60 | | | | | | | | |
| | | +20 | +30 | | | | | | | | |
| D10 | | +60 | +78 | | | | | | | | |
| | | +20 | +30 | | | | | | | | |
| D11 | | +80 | +115 | +130 | | | | | | | |
| | | +20 | +30 | +40 | | | | | | | |
| D12 | | +120 | +150 | +190 | +230 | +275 | +330 | +400 | +470 | +545 | |
| | | +20 | +30 | +40 | +50 | +65 | +80 | +100 | +120 | +145 | |
| EF8 | | +24 | +28 | +40 | | | | | | | |
| | | +10 | +14 | +18 | | | | | | | |
| E11 | | +74 | +95 | +115 | +142 | | | | | | |
| | | +14 | +20 | +25 | +32 | | | | | | |
| E12 | | +100 | +140 | +175 | +212 | | | | | | |
| | | +14 | +20 | +25 | +32 | | | | | | |
| F7 | | +16 | +22 | +28 | +34 | +41 | +50 | +60 | +71 | +83 | |
| | | +6 | +10 | +13 | +16 | +20 | +25 | +30 | +36 | +43 | |
| H5 | | +4 | +5 | +6 | +8 | +9 | +11 | +13 | +15 | +18 | |
| | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| H7 | | +10 | +12 | +15 | +18 | +21 | +25 | +30 | +35 | +40 | |
| | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| H8 | | +14 | +18 | +22 | +27 | +33 | +39 | +46 | +54 | +63 | |
| | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| H9 | | +25 | +30 | +36 | +43 | +52 | +62 | +74 | +87 | +100 | |
| | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| H11 | | +60 | +75 | +90 | +110 | +130 | +160 | +190 | +220 | +250 | |
| | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| H12 | | +100 | +120 | +150 | +180 | +210 | +250 | +300 | +350 | +400 | |
| | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| H13 | | +140 | +180 | +220 | +270 | +330 | +390 | +460 | +540 | +630 | |
| | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| H14 | | +250 | +300 | +360 | +430 | +520 | +620 | +740 | +870 | +1000 | |
| | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| H15 | | +400 | +480 | +580 | +700 | +840 | +1000 | +1200 | +1400 | +1600 | |
| | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| JS9 | | +12.5 | +15 | +18 | | | | | | | |
| | | -12.5 | -15 | -18 | | | | | | | |
| K9 | | 0 | 0 | 0 | | | | | | | |
| | | -25 | -30 | -36 | | | | | | | |

*Eventuele fouten en/of wijzigingen in deze gegevens zijn voorbehouden.
 *Albema-Robema B.V. sluit aansprakelijkheid op basis van de vermelde gegevens nadrukkelijk uit.